

A

B

C

D

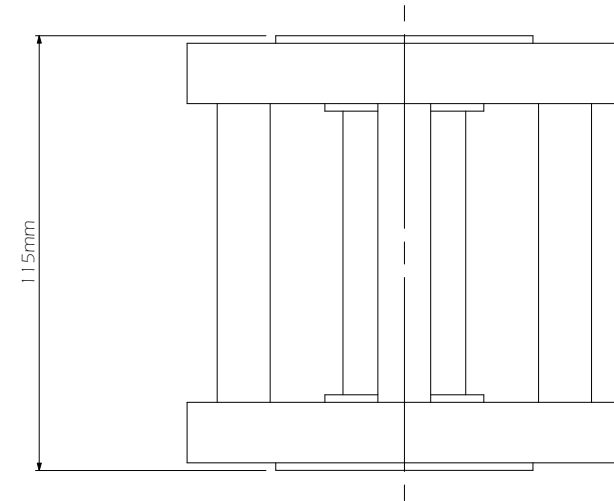
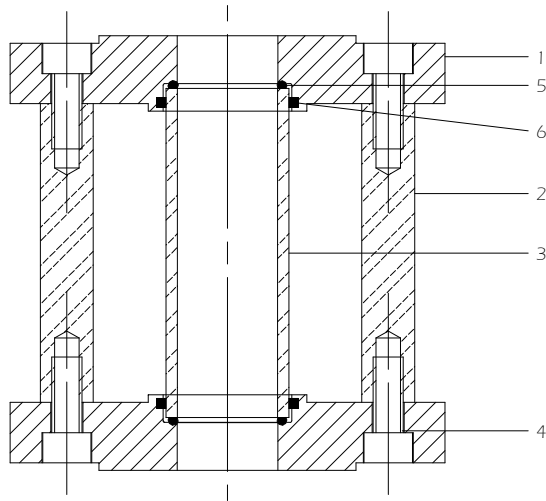
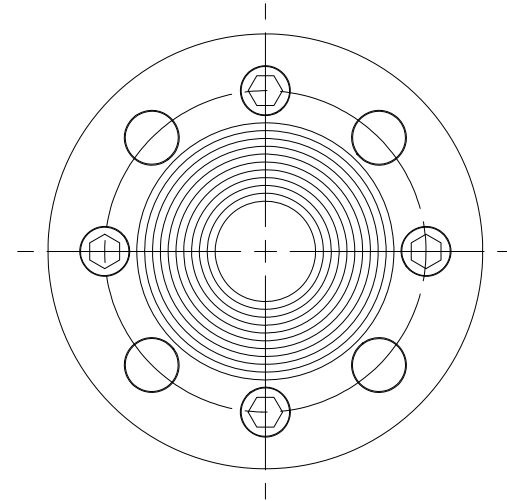
E

General Notes:

1. Maximum operating pressure - 10 barg
2. Maximum operating temperature - EPDM 135 deg. C, USP grade EPDM, Viton, Silicone and FEP-Silicone 200 deg. C.
Maximum allowable 'hot-shock' temperature of 120 deg. C.

Installation:

1. The sight glass may be installed in any orientation.
2. Install using standard flange gasket and bolt set.



Item	Part	Qty.	Material
1.	End fitting	2	31 6L stainless steel
2.	Stay bar	4	31 6L stainless steel
3.	Glass	1	Borosilicate
4.	Screw	8	Stainless steel grade A2 70
5.	Seal	2	EPDM, Viton, Silicone or FEP-Silicone
6.	Cushioning seal	2	EPDM

Issue	Drawn	Approved	Date	Title
				HSG05 sight glass - 1/2" - 4" ANSI and DN15 - DN100 DIN
1	AWF		09/01/12	Staitech
				Drawing number HSG05
				Sheet 1/1